

Process Based Management

CAM-I Conference

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AGENDA

IBM Background
Business Transformation
Market Based Development
Product Innovation
Process – so what's it about?
Key Process Management
Lessons Learned
Then and Now
Summary



IBM Corporation

- •329,373 employees
- 174 countries
- •\$91B Sales
- 24 development labs
- Research labs
 - •8 locations / 6 countries
- 12th year as patent leader





IBM Canada and Caribbean North

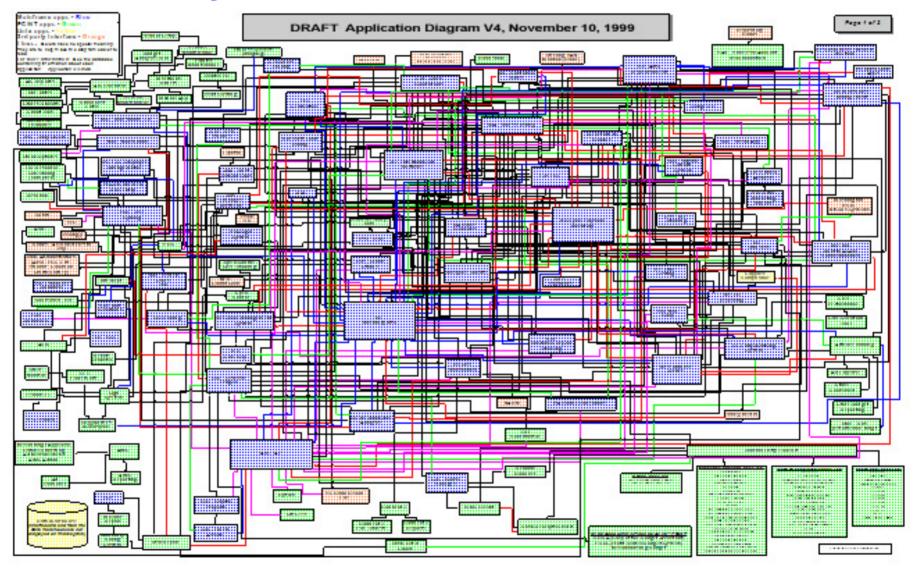


- 89 year history in Canada
- 20,000 employees
- 2,000 Canadian Business Partners
- Employee & Corp. Donations \$7M
- •Locations all provinces, all major cities

- •\$1.7B in exports annually
- Top Canada R&D investor, \$1B last 4 years
- •2500 emp. 2 high tech dev. labs
- •2700 emp. in microelectronics



CIO's Reality

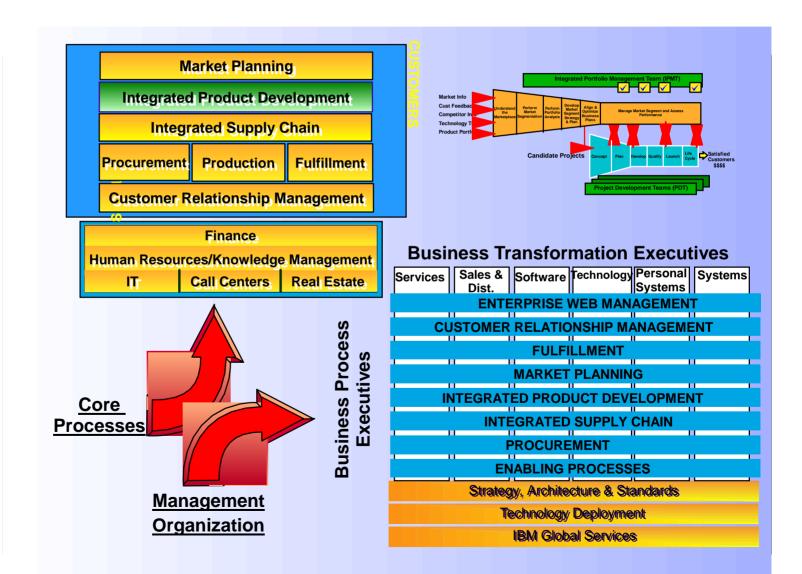


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IBM's Business Transformation Approach

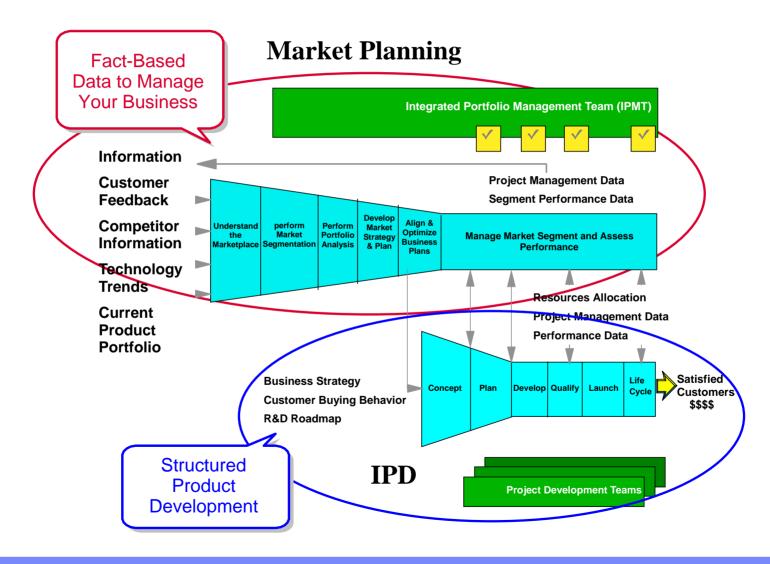


Management Organization & Core Processes





Market Based Development





Transforming Core Processes

Critical to process speed and flawless execution is the right management structure.

- Each process assigned to a member of CEC
- Member reports regularly on:
 - Status of the design
 - Deployment
 - Implementation
 - Benefits realized
 - Owner assigned Business Process Executive
- Power shifts from unit toward Processes
 - 75% reduction in average time to market
 - Upswing in on-time delivery and cust. satisfaction
 - Cost savings in excess of \$9B



Management of Product Innovation Overall value-oriented Benefits

Managing Innovation in a consistent and integrated way let companies achieve evident improvements

Market Portfolio
Planning Management

Platform Management Pipeline Management Engineering Management

- Grow 2-10x faster than market
- Improve profitable market share by 2x
- Increase new product profitability by up to 80-90%
- Reduce abandoned projects by 50%
- Increase innovation by 10% in key market segments
- High level requirements for technology enablers and governance to support and guide Market Planning

- Lower total costs due to fewer part numbers and higher part reuse
- Reduced product development schedule
- Risk and complexity reduction by robust platform architecture
- Quantify part data quality and redundancy reduction

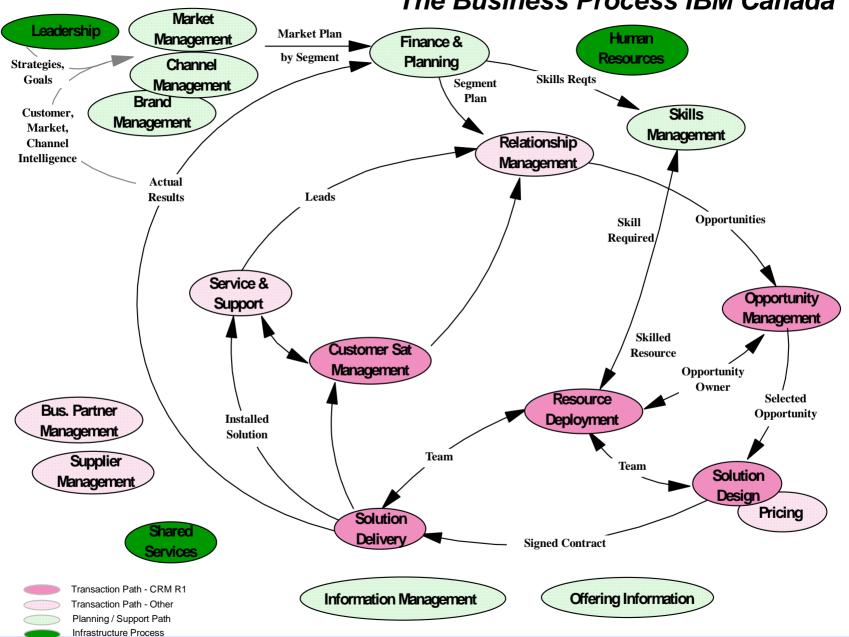
- Faster TTM
- Improved quality and reduced rework
- Reduced total development cost
- Team based management
- Skill Management
- Fact-based decision making
- Project- / Program-Management efficiency

- Search and validate data
- Build models
- Define needs and methods
- Increase manufacturability
- Increase percent of time spent to design functions
- Reduce abandoned projects
- Model reuse
- Part number reduction
- Part reuse
- Supplier Integration

Process Management



The Business Process IBM Canada





Process – So what's it about?

Definition: starts with, ends with, vital for <u>clarity</u>

Only 2 Important Elements

Time:

Process time not equal to cycle time

Defect:

Did it work?

- Process Improvement (prioritize on 1 or 2 above)
 - mandatory to separate information from process to avoid confusion
 - shorten processing time, remove white space & non- value add steps
 - -- correct defects, improve quality
- Key process management
- Senior Executive sponsorship is crucial
- Most importantly it's about <u>Value Creation:</u>
- Value for all stakeholders is created by Process Improvement
 - 1) Satisfied shareholders
- 2) Proud Employees
- 3) Delighted Clients
- 4) Successful Partners
- 5) Enhanced communities

Think of value as (+, -, =)



Key Business Process Management

PROCESS	OWNER	MAP	INDICATORS	RESULTS CURRENT	C-1	C-2	BEST OF COMPETITION	OBJE YE 1	ECTIVE YE2
SKILLS	F.VINCENT	YES	SKILLS VITALITY	76	70	na	TBD	78	80
SERVICE DELIVERY	G.MCGEORGE	YES	SW PD	8	11.5	15	TBD	5	4
PARTS DELIVERY	G.CAIN	YES	ACQUISITION TIME	l 2.1	2.3	2.5	2.3	2.0	1.9

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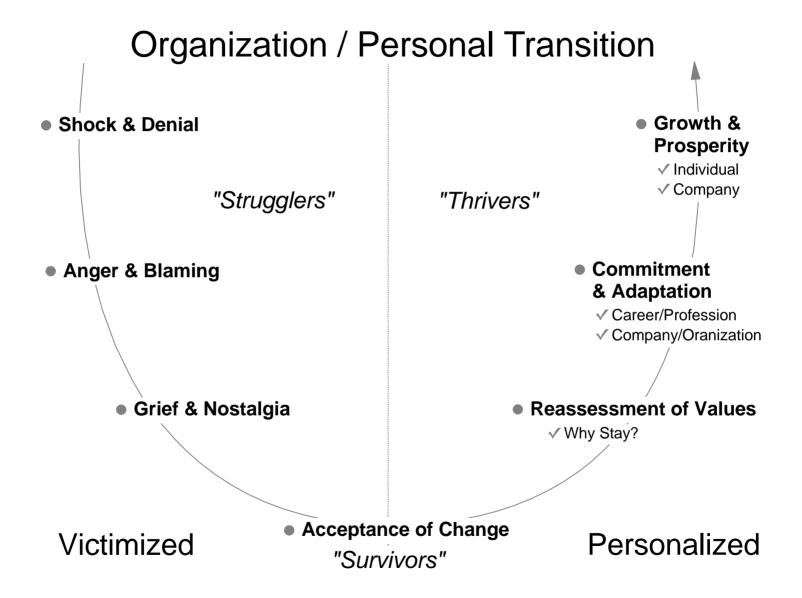


Lessons Learned

- Identify All Major Business Processes Where The Work Product Impacts The Customer
- Assign Ownership For Each Major Process
 - Executive
 - Operations
- Measure and Review Each Process Monthly
 - Service Level
 - Satisfaction
 - Compared to B.O.B.
- Implement a Closed-Loop Management System Discipline
 That Ensures Continuous Improvement in Each Process
- Establish a Management Education Plan That Covers Goals, Strategy, Common Language and an Overview of The Available Techniques
- Establish an Education Plan to Provide Managers and Professionals With Explicit Skills / Techniques
- Change Incentive System so no Less Than 20% of Variable Compensation is Devoted to Service Level or Satisfaction (ie: How Well we Have Served Our Customers)

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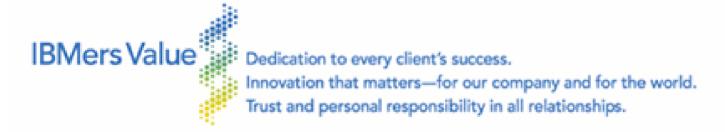


Then & Now!

Our values

Enterprises built to endure stand on a foundation of core values. In 2003, we undertook the first disciplined reexamination of our values in nearly 100 years.

Through ValuesJam — an unprecedented 72-hour discussion on the global intranet — IBMers came together to define the essence of the company. The result: values that serve today as a touchstone for everything we do and how we do it.





Process Management

Summary